

5 Stop the machine in this position.



6 Connect your side chain loosely.



10A If you can, couple the chain together ring to ring with either a shackle or plug coupler provided.



10B If you can't connect ring to ring, pull your tail chain through the ring & connect to the side chain.





Hook up your tag chains to the side chain with shackles or plug couplers provided.



12 Last step is to cut your side chain  $\angle$ or tie it back so it doesn't flail. Also, if you connected your main pattern ring to ring, cut the tails completely off.

**11** Tighten your side chain. Use the tensioning device (not included) to tighten. You will be able to remove a lot of slop in the bottom of the chain just by tightening one link per side.

(Remove installation chain/rope)

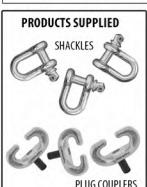
IMPACT WRENCH

8 the fixed

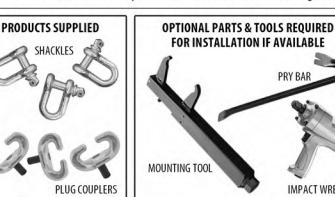
Hook the tag chains in a manner that follows side chain.



Use a tensioning device (not included) to bring the rings close together. This will tighten up the main pattern.



Move the skidder forward and backward numerous times to ensure the chain is fully seated. Refer back to Steps 10 -12 if the chains need further tightening.



**QUESTIONS?** CONTACT US: **QCCANADA** 

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